

# Work Order ID 108565

October-21-13 10:56:53 AM

**\*108565\***

Page 1

Item ID: D119-646-212

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 10/21/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 10/25/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan:  Date: Tooling: Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr Revision Nbr

IIN-D119-646

B

100

0.00

**\*100\***

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D119-646-212  
CHG004

0.00

DAS  
6  
9-89 13/11/29

MLD

110

Pick Kit

0.00

**\*110\***

Packaging

Packaging

Memo

0.00

13/10/22

(1)

DAS  
32  
9-89

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Quality Control

Memo

0.00

DAS  
6  
9-89 DAS  
27  
9/87 13/11/29

DAS  
31  
9-89



# Work Order ID 108565

**\*108565\***

Page 2

October-21-13 10:56:53 AM

Item ID: D119-646-212

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 10/21/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 10/25/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

**\*130\***

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D119-646-212

Location: 023

PPP rev: \_\_\_\_\_

DAS  
6  
8-88

13/11/29 J

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

13/11/29 MCJ  
13-11-29

October-21-13 10:56:50 AM

**Required Qty: 1.00**

**Comments:** IPP RevA: New issue DD verified by:EC IPP Rev:B 12.09.12 as per ECN12-644 DD verf:JLM IPP REV:C 12.11.05 raise to chg003 (ECN 12-675) DD verf:JLM IPP REV:D 13.03.20 raise to chg004 (ECN 13-534) DD verf:JLM

Component Item ID/ Item Name	6 Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D119-646-241		Manufactured	No			110	Each	0.0000	1	1			
Replacement Skidtube with Run-On Wearplates (Fits LH or RH)													
D119-646-311		Manufactured	No			110	Each	9.0000	1	1			
Ground Handling													
DAS 27 9-89				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PKG013		9							
				101048		4							
				101768		5							
D3883-2		Manufactured	No			110	Each	4.0000	2	2			
Saddle, Outboard RH													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST429		4							
				101116		2							
				102284		2							
D3884-2		Manufactured	No			110	Each	5.0000	2	2			
Saddle, Inboard RH													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST431		5							
				101743		4							
				53051		1							

# Picklist Print

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Work Order ID: 108565

Parent Item: D119-646-212

Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 10/21/13

Required Date: 10/25/13

Start Qty: 1.00

Required Qty: 1.00

D2652  
Bushing

Manufactured No

110 Each 1,125.0000

16 16

DAS  
32  
9-89

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST013	349	
101755	5	
104848	44	
106590	300	
ST014	732	
102204	126	
103022	200	
103642	200	
103643	200	
99029	6	

DAS  
27  
9-89

104898

DAS  
31  
9-89

AN3C50A  
Bolt

Purchased No

110 Each 204.0000

8 8

DAS  
32  
9-89

Location	Loc Qty	Loc Code
ST354	38	
123674	8	
125389	5	
M126293	25	
ST512	150	
M126007	150	
ST514	16	
M126482	16	

DAS  
27  
9-89

M126293

DAS  
31  
9-89

13/10/22 ①

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Shop Packet Print

Page 2

# Picklist Print

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Work Order ID: 108565

Parent Item: D119-646-212

Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 10/21/13

Required Date: 10/25/13

Start Qty: 1.00

Required Qty: 1.00

AN4G6A  
Bolt

Purchased No

110 Each 756.0000

12 12 32 9-89

Location Loc Qty Loc Code

FG 14  
103344 4  
121657 10  
ST337A 723  
m125709 723  
ST355 18  
122800 12  
123900 6  
ST513 1  
125388 1

DAS  
27  
9-89

1125709

DAS  
31  
9-89

MS21250-05-006  
BOLT

Purchased No

110 Each 120.0000

8 8 32 9-89

Location Loc Qty Loc Code

FG 10  
124291 10  
st510 35  
125388 35  
ST511 75  
124751 75

DAS  
27  
9-89

125388

DAS  
31  
9-89

13/10/22 ①

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Shop Packet Print

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Work Order ID: 108565

Parent Item: D119-646-212

Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 10/21/13

Required Date: 10/25/13

Start Qty: 1.00

Required Qty: 1.00

NASH149C0332R  
WASHER

Purchased No

110 Each 8,819.0000 8 8 DAS 32 9-89

Location	Loc Qty	Loc Code
FP001	264	
123355	264	
ST292	119	
123248	18	
123759	10	
125268	91	
st510	5836	
m126319	5836	
ST511	2474	
125654	2474	
ST517	126	
124580	126	

DAS  
27  
9-89

m126319

DAS  
31  
9-89

NASH149C0332R  
WASHER

Purchased No

110 Each 6,674.0000 24 24 DAS 32 9-89 13/11/22 ①

Location	Loc Qty	Loc Code
ST292	2416	
119124	6	
121255	32	
121825	8	
122441	55	
m125807	2323	
ST510a	4258	
m126221	4258	

DAS  
27  
9-89

121255

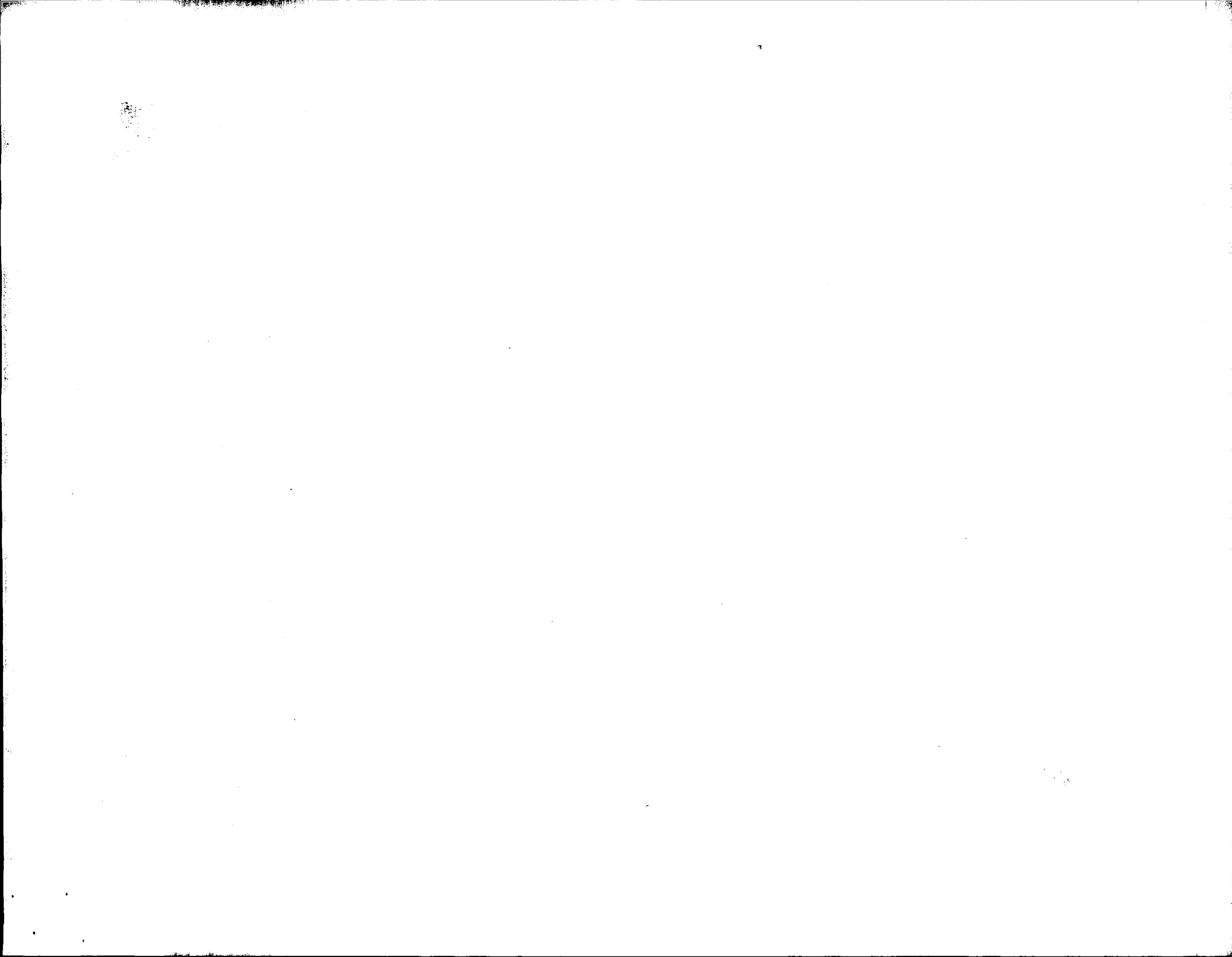
DAS  
31  
9-89

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Shop Packet Print

Page 4





# Picklist Print

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Page 5

Work Order ID: 108565

Parent Item: D119-646-212

Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 10/21/13

Required Date: 10/25/13

Start Qty: 1.00

Required Qty: 1.00

**NAS1149C0532R**

Purchased No

WASHER

110 Each 567.0000

8

8

32  
9-89

## Location

## Loc Qty

## Loc Code

GA 16  
116513 16  
ST292 51  
125484 51  
st510 500  
m126319 500

125484

DAS  
31  
9-89

Purchased No

110 Each 1,684.0000

8

8

DAS  
32  
9-89

## Location

## Loc Qty

## Loc Code

FG 80  
103691 80  
ST315 1604  
124555 233  
m126741 1371

m126741

DAS  
32  
9-89

Purchased No

110 Each 343.0000

13

13

## Location

## Loc Qty

## Loc Code

FG 36  
104603 36  
ST315 307  
m125807 307

m125807

DAS  
31  
9-89

Manufactured No

110 Each 503.0000

12

12

DAS  
32  
9-89

## Location

## Loc Qty

## Loc Code

FG 50  
29962 50  
ST017 453  
101775 250  
102226 13  
107365 190

102226

DAS  
31  
9-89

13/10/22 (1)

DAS  
27  
9-89

**MS21043-3**  
Nut

DAS  
27  
9-89

**MS21043-4**  
Nut

DAS  
27  
9-89

**D2712**  
Set Screw

DAS  
27  
9-89

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Shop Packet Print

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# Picklist Print

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Work Order ID: 108565

Parent Item: D119-646-212

Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 10/21/13

Required Date: 10/25/13

Start Qty: 1.00

Required Qty: 1.00

D3672-7  
Phenolic Washer

Manufactured No

110 Each 929.0000

24

24

DAS  
32  
9-89

## Location

## Loc Qty

## Loc Code

FG	25
93370	25
ST062	904
101752	356
103641	500
81872	20
91617	8
96588	20

101752 (17x) DAS 31 9-89

96588 (7x)

DAS  
32  
9-89

D  
27  
9-89

D3672-3  
Phenolic Washer

Manufactured No

110 Each 1,253.0000

24

24

## Location

## Loc Qty

## Loc Code

FG	111
84432	11
89273	100
FP-001	67
91915	67
ST061	1032
107316	356
84432	1
86517	5
88441	25
91915	136
93925	509
ST062	43
102961	43

101752 + 17x 13/10/22

DAS  
31  
9-89

DAS  
27  
9-89

102961



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Work Order ID: 108565

Parent Item: D119-646-212

Parent Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 10/21/13

Required Date: 10/25/13

Start Qty: 1.00

Required Qty: 1.00

D3407-041  
Tow Ring

Manufactured No

110 Each 28.0000

1

1

DAS  
32  
9-89

Location Loc Qty Loc Code

ST444 5

107840 5

ST463 12

101511 2

104489 2

106005 5

88213 3

ST465 11

102347 11

101511

DAS  
31  
9-89

27  
9-89

D3417-5  
Washer  
27  
9-89

Manufactured No

110 Each 101.0000

1

1

DAS  
32  
9-89

Location Loc Qty Loc Code

ST044 101

106851 60

93816 41

93816

DAS  
31  
9-89

D3456-1  
Washer

Manufactured No

110 Each 195.0000

1

1

DAS  
32  
9-89

Location Loc Qty Loc Code

FG 7

25701 7

ST047 188

103539 50

103787 25

106784 14

107629 97

89237 2

106784

89237

DAS  
31  
9-89

13/10/22 (1)

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Work Order ID: 108565

Parent Item: D119-646-212

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Start Date: 10/21/13

Required Date: 10/25/13

Start Qty: 1.00

Required Qty: 1.00

D3417-7 )  
Washer Manufactured No

110 Each 70.0000

1

1

DAS  
32  
9-89

Location

Loc Qty

Loc Code

ST045

70

102368

60

91553

10

DAS  
27  
9-89

91553

13/10/22 (1)

DAS  
31  
9-89

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Page 8

# Work Order ID 108565

**\*108565\***

Page 1

October-21-13 10:56:53 AM

Item ID: D119-646-212

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube W/ Run-On Landing Wearplates RH

Start Date: 10/21/13 Start Qty: 1.00 **\*1\***

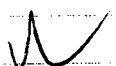
Cust Item ID:

Required Date: 10/25/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Run Start **\*NR1\***

Approvals: Process Plan:  Date: Tooling: Date:

Stop **\*NR2\***

QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D119-646	B
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100

0.00

**\*100\***

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D119-646-212  
CHG004

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

MLJ 13-10-22